



الصناعات الدقيقة  
PRECISION INDUSTRIES

# PI 750Y /PI 825Y

Industrial Generating Set

POWERED BY



| MODEL            | rpm / Hz  | VOLTAGE    | PRIME <sup>(1)</sup> | STANDBY <sup>(2)</sup> |
|------------------|-----------|------------|----------------------|------------------------|
| PI 750Y /PI 825Y | 1800 / 60 | 480 /277 V | 750kVA /600kWe       | 825kVA / 660kWe        |

Full rated power available upto 100 meter elevation at ambient of 27degC, for other temperature and altitude limits please consult application team.

## ENGINE SPECIFICATIONS

|                                   |                                   |
|-----------------------------------|-----------------------------------|
| Rated Output (PRP) <sup>(1)</sup> | 680 kW <sub>m</sub>               |
| Rated Output (ESP) <sup>(2)</sup> | 748 kW <sub>m</sub>               |
| Engine Make & Model               | Yuchai YC6TD1020-D32              |
| No. of Cylinders                  | 6 Vertical in-line                |
| Cycle                             | 4 Strokes                         |
| Aspiration                        | Turbocharged, air-air intercooled |
| Cooling Method                    | Water                             |
| Governing Type                    | Electronic governor               |
| Governing Class                   | ISO 8528 G2                       |
| Compression Ratio                 | 14:01                             |
| Displacement                      | 19.6 L                            |
| BorexStroke (mm)                  | 152×180mm                         |
| Battery and Charger Alternator    | 24 V                              |

## AIR SYSTEM

|                           |                                     |
|---------------------------|-------------------------------------|
| Air Filter Type           | Dry-type, filter cartridge of paper |
| Combustion Air Flow (PRP) | 40.7 m <sup>3</sup> /min            |
| Combustion Air Flow (ESP) | 43.4 m <sup>3</sup> /min            |
| Radiator Air Flow         | 1490 m <sup>3</sup> /min            |

## COOLING SYSTEM

|                              |                        |
|------------------------------|------------------------|
| Total Coolant Capacity (L)   | 175 L                  |
| Water Pump Type              | Centrifugal Eng-Driven |
| Radiator Fan Load            | 38 kW                  |
| Heat Radiation to Room (PRP) | 95 kW                  |
| Heat Radiation to Room (ESP) | 143 kW                 |

## LUBRICATION SYSTEM

|                    |  |
|--------------------|--|
| Oil Filter         |  |
| Total Oil Capacity | 56 L   |
| Oil Pan            | 52 L   |
| Oil Type           | 15W-40 in summer; 10W-30 or other environmentally suitable |

## FUEL SYSTEM

|                           |                 |
|---------------------------|-----------------|
| Fuel Filter:              |                 |
| Recommended Fuel          | Class A2 Diesel |
| Fuel Consumption Standby  | 196.4 L/hr      |
| Fuel Consumption 100% PRP | 173.8 L/hr      |
| Fuel Consumption 75% PRP  | 130.4 L/hr      |
| Fuel Consumption 50% PRP  | 89.6 L/hr       |

## EXHAUST SYSTEM

|                                   |                                       |
|-----------------------------------|---------------------------------------|
| Muffler Type                      | Residential                           |
| Max. Back Pressure                | 10 kPa                                |
| Exhaust Gas Flow (PRP/ESP)        | 178 / 196 m <sup>3</sup> /min         |
| Exhaust Gas Temperature (PRP/ESP) | 550 <sup>0</sup> C/550 <sup>0</sup> C |

## ALTERNATOR SPECIFICATIONS

|                                       |  |
|---------------------------------------|--|
| Rated Output (Prime) <sup>(1)</sup>   | 825kVA / 825kVA                          |
| Rated Output (Standby) <sup>(2)</sup> | 906kVA /910kVA                           |
| Alternator Make & Model               | Stamford HCI544F / LeroySomer TAL-A473-F |
| Number of Poles                       | 4  |
| Number of Winding Leads               | 12 / 6                                   |
| Type of Bearing                       | Single                                   |
| Insulation Class / Temp Rise          | H/H                                      |
| Efficiency @ Rated Voltage            | 95.10%                                   |
| Ingress Protection Rating             | IP 23                                    |
| Excitation System                     | Self Excited / SHUNT                     |
| AVR Model                             | AS440 / R150                             |

## ALTERNATOR OPERATING DATA

|                     |  |
|---------------------|--|
| Overspeed           | 2250 r.p.m   |
| Voltage Regulation  | ± 1.0 % / ± 0.8 %  |
| Waveform distortion | NO LOAD (< 1.5% / 3.5%) NON-DISTORTING BALANCED LINEAR LOAD < 5.0% |
| Radio Interface     | BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N            |
| Cooling Air Flow    | 1.312 / 1.1 m <sup>3</sup> /sec                                    |

<sup>(1)</sup> **PRIME POWER RATING (PRP):** PRP is defined as the maximum power which a Generating set is capable of delivering continuously whilst supplying a variable electrical load when operated for an unlimited number of hours per year. The permissible average power output over 24 hours shall not exceed 70% of PRP unless otherwise agreed by RIC engine manufacturer. An overload capability of 10% of 100% of the prime rated electrical power is permitted for emergency use for a period of 1 hour within 12 hours of operation

<sup>(2)</sup> **EMERGENCY STANDBY POWER RATING (ESP):** ESP is defined as the maximum power available during a variable electrical power sequence, under the stated operation condition, for which a generating set is capable of delivering power in the event of a utility power outage or under test condition for up to 200 Hours of operation per year. The permissible average output over 24 hour of operation shall not exceed 70 % of the ESP power rating noting that no over load is permitted.



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Data Tolerance limit ± 5%





### CONTROLLER SPECIFICATIONS

|                           |                                      |
|---------------------------|--------------------------------------|
| Controller Make & Model   | DeepSea 6120 MKII                    |
| Operation Mode            | MRS / AMF (optional)                 |
| Display                   | Graphic Back-lit LCD (128x64) pixels |
| Ingress Protection Rating | IP65                                 |
| Binary Inputs/Outputs     | 8 / 6                                |
| Analog Inputs             | 4                                    |
| Measurement               | Vac, A, Hz, kVA, kW, Vdc             |
| Event Log                 | Alarms log, Hrs log                  |
| Communication             | USB                                  |

### ENCLOSURE SPECIFICATIONS

|  |                                |
|--|--------------------------------|
| Enclosure Type                           | Acoustic & Weather Proof       |
| Anticorrosive Protection                 |                                |
| Polyester Powder Coated Galvanized Sheet |                                |
| Ingress Protection Rating                | IP22                           |
| Lifting                                  | ISO Standard Lifting           |
| Emergency                                | External Emergency Push Botton |
| Canopy RAL Color                         | RAL 2000                       |
| Baseframe RAL Color                      | RAL 9011                       |
| Noise Pressure level @ 7m                | 84 dB(A)                       |

### GENSET DIMENSIONS & WEIGHT

| GENSET TYPE | Length (mm) | Width (mm) | Height (mm) | Fuel Tank Capacity (L) | Dry Weight (kg) Appx | Wet Weight (kg) Appx |
|-------------|-------------|------------|-------------|------------------------|----------------------|----------------------|
| OPEN        | 3650        | 2295       | 2690        | 1480                   | 5875                 | 5990                 |
| CLOSE       | 5840        | 2160       | 3220        | 1650                   | 7400                 | 7480                 |

Note: The following dimensions are for preliminary guidance. For more detailed and accurate dimensions, please refer to the General Arrangement Drawing (GAD).

### STANDARD MECHANICAL FEATURES

Genset design provides a low noise level with an optimized performance of the ventilation and exhaust systems at 50 °C ambient temperature.

Robust structure design of Enclosure and Baseframe.

Hevy duty lifting lugs.

Multi doors for easy access & maintenance.

Ingress Protection Rating according to BS EN 60529.

Heavy Duty Baseframe with built-in tank & forklift pockets.

Residential Grade Muffler with rain cap.

### STANDARD ELECTRICAL FEATURES

An advance Control system is designed to provide a comperhensive protection and to monitor the parameters of generating set.

MCCB power circuit breaker.

Battery with charging alternator, cables, and tray.

Sealed harness & high resistant electrical connections.

Fast and accurate protection response.

Generating Set remote start function.

Numeric display with LED. Various languages capable.

### OPTIONAL FEATURES

Advanced Controllers are available on request.

4 poles manual / Motorized Circuit breaker

Pre heating system

Static Battery Charger

Critical grade muffler

Electronic governor

Remote Annunciator

### Application

Infrastructure, Industrial , Residential , Telecom, Defense , Mining , Aggriculture

