



الصناعات الدقيقة  
PRECISION INDUSTRIES

# PI 687Y /PI 750Y

## Industrial Generating Set

POWERED BY



MODEL	rpm / Hz	VOLTAGE	PRIME <sup>(1)</sup>	STANDBY <sup>(2)</sup>
PI 687Y /PI 750Y	1800 / 60	480 /277 V	687kVA /549.6kWe	750kVA / 600kWe

Full rated power available upto 100 meter elevation at ambient of 27degC, for other temperature and altitude limits please consult application team.

### ENGINE SPECIFICATIONS

Rated Output (PRP) <sup>(1)</sup>	628 kW <sub>m</sub>
Rated Output (ESP) <sup>(2)</sup>	691 kW <sub>m</sub>
Engine Make & Model	Yuchai YC6TD940-D32
No. of Cylinders	6 Vertical in-line
Cycle	4 Strokes
Aspiration	Turbocharged, air-air intercooled
Cooling Method	Water
Governing Type	Electronic governor
Governing Class	ISO 8528 G2
Compression Ratio	14:01
Displacement	19.6 L
BorexStroke (mm)	152×180mm
Battery and Charger Alternator	24 V

### AIR SYSTEM

Air Filter Type	Dry-type, filter cartridge of paper
Combustion Air Flow (PRP)	40.1 m <sup>3</sup> /min
Combustion Air Flow (ESP)	42.5 m <sup>3</sup> /min
Radiator Air Flow	1490 m <sup>3</sup> /min

### COOLING SYSTEM

Total Coolant Capacity (L)	175 L
Water Pump Type	Centrifugal Eng-Driven
Radiator Fan Load	38 kW
Heat Radiation to Room (PRP)	81 kW
Heat Radiation to Room (ESP)	115 kW

### LUBRICATION SYSTEM

Oil Filter	
Total Oil Capacity	55 L
Oil Pan	53 L
Oil Type	15W-40 in summer; 10W-30 or other environmentally suitable

### FUEL SYSTEM

Fuel Filter:	
Recommended Fuel	Class A2 Diesel
Fuel Consumption Standby	179.3 L/hr
Fuel Consumption 100% PRP	160.4 L/hr
Fuel Consumption 75% PRP	121.9 L/hr
Fuel Consumption 50% PRP	86.5 L/hr

### EXHAUST SYSTEM

Muffler Type	Residential
Max. Back Pressure	10 kPa
Exhaust Gas Flow (PRP/ESP)	175 / 189 m <sup>3</sup> /min
Exhaust Gas Temperature (PRP/ESP)	550 <sup>0</sup> C/550 <sup>0</sup> C

### ALTERNATOR SPECIFICATIONS

Rated Output (Prime) <sup>(1)</sup>	825kVA / 825kVA
Rated Output (Standby) <sup>(2)</sup>	906kVA /910kVA
Alternator Make & Model	Stamford HCI544F / LeroySommer TAL-A473-F
Number of Poles	4
Number of Winding Leads	12 / 6
Type of Bearing	Single
Insulation Class / Temp Rise	H/H
Efficiency @ Rated Voltage	95.10%
Ingress Protection Rating	IP 23
Excitation System	Self Excited / SHUNT
AVR Model	AS440 / R150

### ALTERNATOR OPERATING DATA

Overspeed	2250 r.p.m
Voltage Regulation	± 1.0 % / ± 0.8 %
Waveform distortion	NO LOAD (< 1.5% / 3.5%) NON-DISTORTING BALANCED LINEAR LOAD < 5.0%
Radio Interface	BS EN 61000-6-2 & BS EN 61000-6-4, VDE 0875G, VDE 0875N
Cooling Air Flow	1.312 / 1.1 m <sup>3</sup> /sec

<sup>(1)</sup> **PRIME POWER RATING (PRP):** PRP is defined as the maximum power which a Generating set is capable of delivering continuously whilst supplying a variable electrical load when operated for an unlimited number of hours per year. The permissible average power output over 24 hours shall not exceed 70% of PRP unless otherwise agreed by RIC engine manufacturer. An overload capability of 10% of 100% of the prime rated electrical power is permitted for emergency use for a period of 1 hour within 12 hours of operation

<sup>(2)</sup> **EMERGENCY STANDBY POWER RATING (ESP):** ESP is defined as the maximum power available during a variable electrical power sequence, under the stated operation condition, for which a generating set is capable of delivering power in the event of a utility power outage or under test condition for up to 200 Hours of operation per year. The permissible average output over 24 hour of operation shall not exceed 70 % of the ESP power rating noting that no over load is permitted.



ALL RIGHTS RESERVED - 2023

Data Tolerance limit ± 5%





### CONTROLLER SPECIFICATIONS

Controller Make & Model	DeepSea 6120 MKII
Operation Mode	MRS / AMF (optional)
Display	Graphic Back-lit LCD (128x64) pixels
Ingress Protection Rating	IP65
Binary Inputs/Outputs	8 / 6
Analog Inputs	4
Measurement	Vac, A, Hz, kVA, kW, Vdc
Event Log	Alarms log, Hrs log
Communication	USB

### ENCLOSURE SPECIFICATIONS

Enclosure Type	Acoustic & Weather Proof
Anticorrosive Protection	
Polyester Powder Coated Galvanized Sheet	
Ingress Protection Rating	IP22
Lifting	ISO Standard Lifting
Emergency	External Emergency Push Botton
Canopy RAL Color	RAL 2000
Baseframe RAL Color	RAL 9011
Noise Pressure level @ 7m	84 dB(A)

### GENSET DIMENSIONS & WEIGHT

GENSET TYPE	Length (mm)	Width (mm)	Height (mm)	Fuel Tank Capacity (L)	Dry Weight (kg) Appx	Wet Weight (kg) Appx
OPEN	3650	2295	2630	1430	5875	5990
CLOSE	5873	2224	2817	1835	7500	7700

Note: The following dimensions are for preliminary guidance. For more detailed and accurate dimensions, please refer to the General Arrangement Drawing (GAD).

### STANDARD MECHANICAL FEATURES

Genset design provides a low noise level with an optimized performance of the ventilation and exhaust systems at 50 °C ambient temperature.

Robust structure design of Enclosure and Baseframe.

Hevy duty lifting lugs.

Multi doors for easy access & maintenance.

Ingress Protection Rating according to BS EN 60529.

Heavy Duty Baseframe with built-in tank & forklift pockets.

Residential Grade Muffler with rain cap.

### STANDARD ELECTRICAL FEATURES

An advance Control system is designed to provide a comperhensive protection and to monitor the parameters of generating set.

MCCB power circuit breaker.

Battery with charging alternator, cables, and tray.

Sealed harness & high resistant electrical connections.

Fast and accurate protection response.

Generating Set remote start function.

Numeric display with LED. Various languages capable.

### OPTIONAL FEATURES

Advanced Controllers are available on request.

4 poles manual / Motorized Circuit breaker

Pre heating system

Static Battery Charger

Critical grade muffler

Electronic governor

Remote Annunciator

### Application

Infrastructure, Industrial , Residential , Telecom,  
Defense , Mining , Aggriculture

