PI 425C / PI 450C

Industrial Generating Set



Rev-1

MODEL	rpm / Hz	VOLTAGE	PRIME (1)	STANDBY (2)
PI 425C / PI 450C	1800 / 60	480 / 277	425.0 kVA / 340.0 kWe	462.0 kVA / 370.0 kWe

Full rated power available upto 100 meter elevation at ambient of 27degC, for other temperature and altitude limits please consult application team.

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Rated Output (PRP)	378 kW _m	
Rated Output (ESP)	414 kW _m	
Engine Make & Mod	Cummins QSG12-G3	
No. of Cylinders	6 In-line	
Cycle		4 Strokes
Aspiration		Turbocharged and Charge ai rcooled
Cooling Method		Water
Governing Type	Electronic - XPI	
Governing Class	G3 - ISO 8528 Part 1	
Compression Ratio	17.0 : 1	
Displacement	11.8 litre (721 in ³)	
Bore/Stroke (mm / i	(132/144)/(5.2/5.67)	
Electrical Starting Sy	stem	24 VDC, Starter motor
AIR SYSTEM		
Air Filter Type		Dry Element
Combustion Air Flow	26.22 m ³ /min	
Combustion Air Flow	w (ESP)	27 m³/min
Radiator Air Flow		429 m ³ /min
COOLING SYSTEM	1	
Total Coolant Capa	city	48 L
Water Pump Type	Centrifugal Eng-Driven	
Radiator Fan Load	24.3 kW	
Heat Radiation to Ro	32 Kw	
Heat Radiation to Ro	36 kW	
LUBRICATION SYS	STEM	
Oil Filter Type	Oil Filter Type Spin	
Total Oil Capacity		34.1 L / 9 US gal.
Oil Pan		26.5 - 34.1 L
Oil Type API CH4/		CI4; SAE 15W-40

ALTERNATOR OPERATING DATA					
Overspeed	2250 r.p.m				
Voltage Regulation	± 1.0 %				
Wafeform distortion	No load <1.5% Linear load <5%				
Radio Interface	Standard EN61000-6-2:2001				
Cooling Air Flow	0.92 m ³ /sec				

Stamford - AS440

Self Excited

Excitation System

AVR Model

⁽²⁾ EMERGENCY STANDBY POWER RATING (ESP): ESP is defined as the maximum power available during a variable electrical power sequence, under the stated operation condition, for which a generating set is capable of delivering power in the event of a utility power outage or under test condition for up to 200 Hours of operation per year. The permissible average output over 24 hour of operation shall not exceed 70 % of the ESP power rating noting that no over load is permitted.



⁽¹⁾ **PRIME POWER RATING (PRP):** PRP is defined as the maximum power which a Generating set is capable of delivering continuously whilst supplying a variable electrical load when operated for an unlimited number of hours per year. The permissible average power output over 24 hours shall not exceed 70% of PRP unless otherwise agreed by RIC engine manufacturer. An overload capability of 10% of 100% of the prime rated electrical power is permitted for emergency use for a period of 1 hour within 12 hours of operation



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CONTROLLER SPECIFICATIONS Controller Make & Model DeepSea 6120 Operation Mode MRS / AMF (optional) Graphic Back-lit LCD (128x64) pixles Display Ingress Protection Rating **IP65** Binary Inputs/Outputs 8/6 4 **Analog Inputs** Vac, A, Hz, kVA, kW, Vdc Measurement **Event Log** Alarms log, Hrs log Communication USB

ENCLOSURE SPECIFICATIONS					
Enclosure Type Acou		tic & Weather Proof			
Anticorrosive Protection					
Polyester Powder Coated Galvanized Sheet					
Ingress Protection Rating		IP23			
Lifting	Lifting ISO Stan				
Emergency	External Emergency Push Button				
Canopy RAL Color	RAL 2000				
Baseframe RAL Col	RAL 9011				
Noise Pressure leve	84 dB(A)				

GENSET DIMENSIONS & WEIGHT Length Width Height Fuel Tank **GENSET TYPE** Dry Weight (kg) Wet Weight (kg) (mm) (mm) (mm) Capacity (L) **OPEN** 2260 736 3205 3250 3200 1620 **CLOSE** 5205 1624 2618 1039 5250 5300

STANDARD MECHANICAL FEATURES

Genset design provides a low noise level with an optimized performance of the ventilation and exhaust systems at 50 °C ambient temperature.

Robust structure design of Enclosure and Baseframe.

Hevy duty lifting lugs.

Multi doors for easy access & maintenance.

Ingress Protection Rating according to BS EN 60529.

Heavy Duty Baseframe with built-in tank & forklift pockets.

Residential grade Muffler with rain cap.

STANDARD ELECTRICAL FEATURES

An advance Control system is designed to provide a comperhensive protection and to monitor the parameters of generating set.

MCCB power circuit breaker.

Battery with charging alternator, cables, and tray.

Sealed harness & high resistant electrical connections.

Fast and accurate protection response.

Generating Set remote start function.

Numeric display with LED. Various languages capable.

OPTIONAL FEATURES

Advanced Controllers are available on request.

4 poles manual / Motorized Circuit breaker

Jacket water pre-heater

Static Battery Charger

Critical grade muffler

Fuel Filter / Water seperator Fuel Filter

Remote Annunciator

Application

Infrastructure, Industrial, Residential, Telecom, Defence, Mining, Agriculture,



