



PRECISION INDUSTRIES®

PI 1385P/50Hz THE POWER OF DUBAI
PI 1385P/60Hz

Output Power Ratings			Prime*		Standby**		
Rpm	Frequency	Voltage	Kva	kW	Kva	kW	
1500	50Hz	400	1253	1002	1385	1108	
1800	60Hz	480	1253	1002	1385	1108	

The above KW ratings are at 0.8 pf
Guaranteed within conditions equivalent to those specified in ISO 8528-1, ISO 3046-1 and BS 5514-1.

Engine Technical Data	
Engine Make and Model	Perkins 4012-46TWG2A
Cylinders	60 ,12°Vee Form
Aspiration	Turbocharged and Air to Water Charge Cooled
Combustion System	Direct Injection
Displacement	45.8liters
Governor	Electronic
Emissions Regulations	Non-Compliant
Electrical Starting System	24 Volt Starter Motor And 24 Volt Alternator With Integral Regulator And DC Output

Air Systems							
Air Filter Type	Heavy Duty Axial Flow (Replaceable)						
Combustion Air Flow m ³ /min (cfm)	<table border="1"> <tr> <th>Prime</th> <th>Standby</th> </tr> <tr> <td>3637.41 103)</td> <td>TBC</td> </tr> <tr> <td>3849.29 109)</td> <td>TBC</td> </tr> </table>	Prime	Standby	3637.41 103)	TBC	3849.29 109)	TBC
Prime	Standby						
3637.41 103)	TBC						
3849.29 109)	TBC						
Maximum Air Filter Intake Restriction	0.40 kPa TBC						

Fuel System			
Fuel Filter Type	Full-Flow Spin-On (Replaceable)		
Recommended Fuel	Class A2 Diesel		
Fuel Consumption l/hr (US gal/hr)	Engine Speed	1500 rpm	1800 rpm
	Standby	76.1) 288)	78.7) 298)
	Prime Power	68.4) 259)	70.3) 266)
	%75 of Prime Power	51.8) 196)	TBC
	%50 of Prime Power	143 (37.8)	TBC
Fuel Tank Capacity: Open / Close	Nil/ Nil		

Lubrication System	
Lube Oil	API CH4, SAE 15W-40 (-10 C to 50 C Ambient Temperature)
Lube Oil Capacity	177 L
Oil Pan	159 L
Oil Filter Type	Full-Flow Spin-On (Replaceable)
Cooling Method	Water

Cooling System		
Coolant Capacity	201 L	
Cooling System	Mounted Radiator, Water Cooled	
Cooling Fan Air Flow m ³ /min (cfm)	59328.64) 1680)	TBC
Heat Radiation to Room	50 Hz	60 Hz
	Prime	TBC
	Standby	TBC

Exhaust System			
Silencer	Grade	Industrial	
	Size	10"	
	Qty	2	
Exhaust Gas Flow m ³ /min (cfm)	Prime	6356.64) 180)	TBC
	Standby	6356.64) 180)	TBC
Maximum Allowable Backpressure	0.5 kPa		
Exhaust Gas Maximum Temp	50 Hz	60 Hz	
	Prime	TBC	
	Standby	TBC	

Alternator Technical Data		Stamford							
Model Number	PI 734A								
No. of Poles	4								
Number of Terminals (Leads)	6								
A.V.R. & Excitation	MX341 / MX321								
Regulation	±%1.0 / ±0.5%								
Ingress Protection	IP-23								
Insulation Class	H								
Total Harmonic Distortion	<2%								
TIF	<50								
Cooling Air Flow- @ 50 Hz m ³ /min (cfm)	161.4 (5700)								
Cooling Air Flow- @ 60 Hz m ³ /min (cfm)	207 (7300)								
Output Voltages	50Hz				60Hz				
	V	380	400	415	440	416	440	460	480
	kVA	1225	1260	1260	1235	1370	1500	1510	1525
	Kw	980	1008	1008	988	1101	1200	1208	1220



Made in UAE



ISO 9001 : 2008 Certified



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Controller Features	ComAp – AMF9 / DSE (Optional)
Controller Make and Model	Auto Mains Failure (AMF) applications including remote communication , User configuration and complete gen-set monitoring and protection. Ready for generators with 3 ph 4 wires / 3 ph 3 wires / Mono ph
Engine Protections	<ul style="list-style-type: none"> Oil pressure Coolant temperature Fuel level (Optional) Coolant level (Optional)
Generator Protections	<ul style="list-style-type: none"> Over / Under voltage Over/Under frequency Phases Sequence Over current Charging Alternator Fault
Inputs and Outputs	<ul style="list-style-type: none"> 3 No's Configurable analog inputs 4 No's binary inputs 6 No's binary outputs D + Pre-Excitation terminal
Event and Performance Log	<ul style="list-style-type: none"> Gen-set text alarm log For More Features We Can Use Higher Controller Engine hours history log

Genset Enclosure Specification (optional)	
Enclosure Type	40' Container (Acoustic & Weather Proof)
Anticorrosive Protection	High Quality Spray Painted
Access Doors	4
Drainage	Fuel & Water Drainage Provision
Transportation	ISO Standard Lifting Facility & Forklift Pockets
Noise level (@Free-Field Conditions)	79 dBA @ 7 meter
Water Fill	Radiator Water Filling Provision With Customized Hinge Door
Cable Access	Cable Inlet and Outlet Provision
Emergency Stop	External Emergency Push Button
Canopy RAL Color	As per Customer Requirement
Chassis RAL Color	As per Customer Requirement

Shipping Data				
Type	Length (mm)	Width (mm)	Height (mm)	Weight (kg)
Open	4800	1800	2500	8742
Enclosed	40 feet ISO HQ Container			13942

Notes:

*Prime power rating of the generating set is where a variable load and unlimited hours usage are applied on the generating set with an average load factor of 80% of the prime rating over each 24 hour period. Noting that a 10% overload is available for 1 hour in every 12 hours operation

**Standby power rating of the generating set is where a variable load limited to an annual usage upto 500 hours is applied, with 300 hours of which may be continuous running. Noting that no overload is permitted

All generators carry a one year or (1000) hours' manufacturer's warranty

In line with our policy of continuous development, PI reserves the right to change specification without notice

PRECISION
INDUSTRIES®

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GPS: 25° 7' 50" N , 55° 14' 53" E



GENSETS